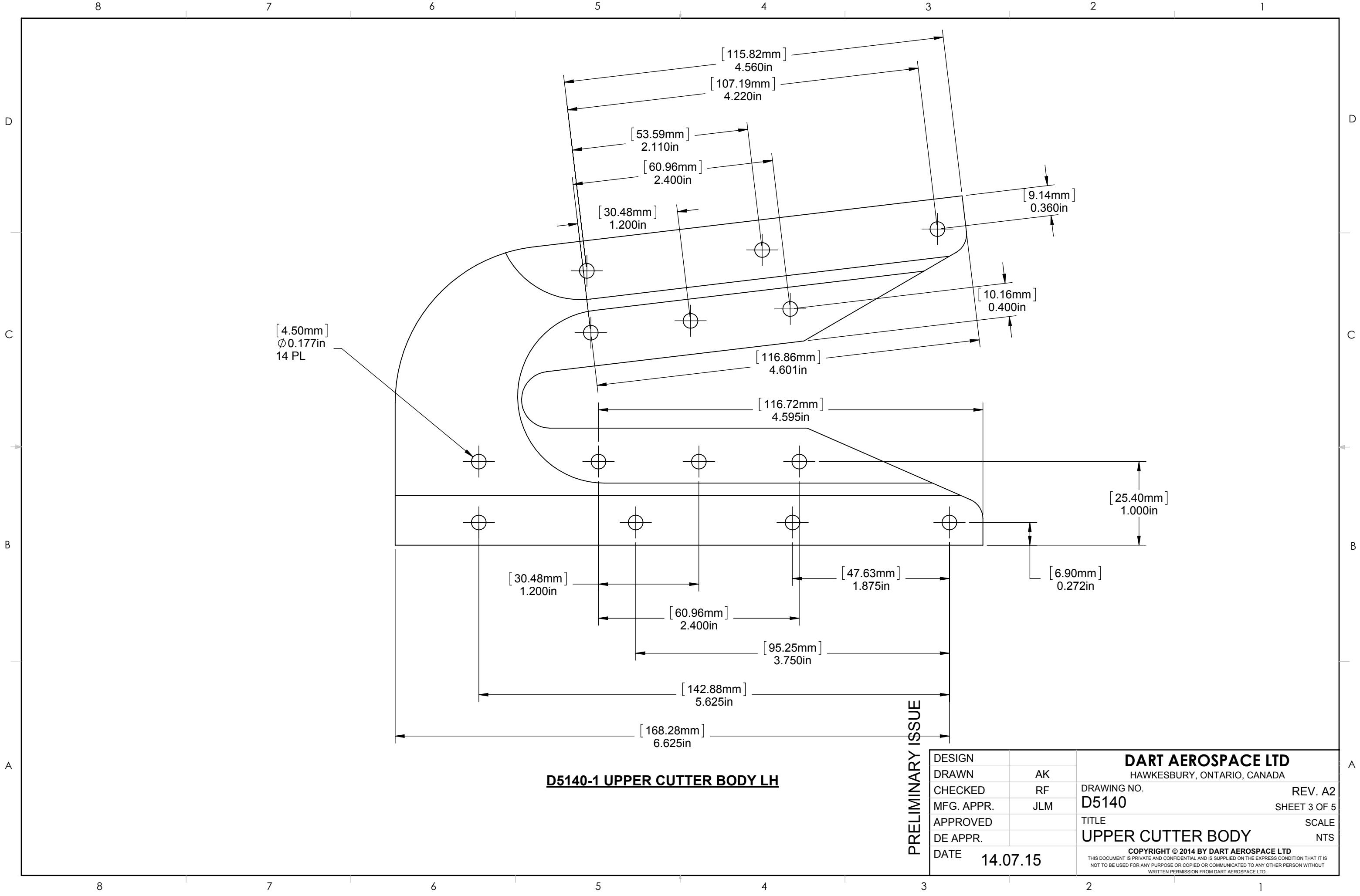


PRELIMINARY ISSUE

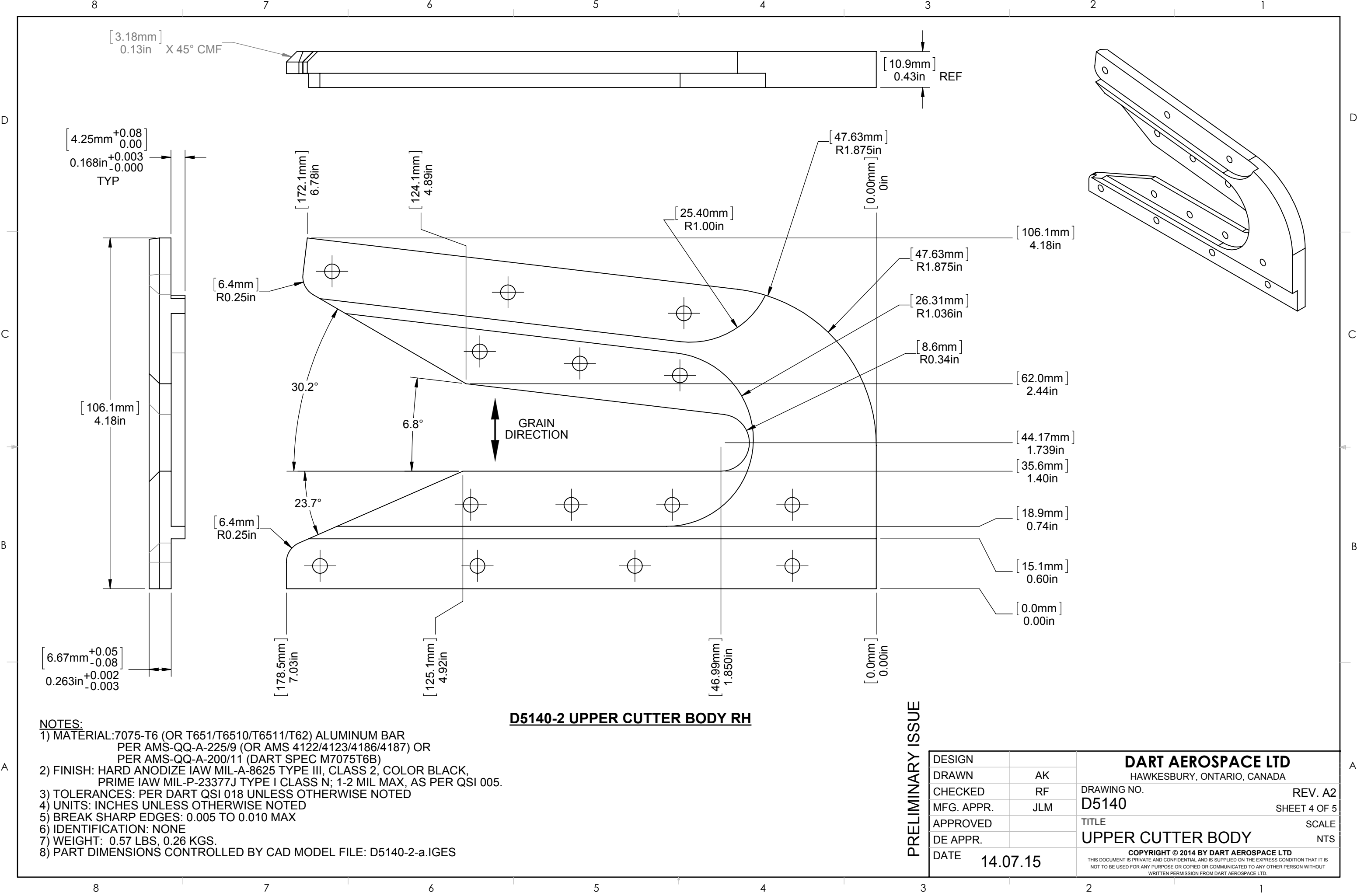
A	NEW RELEASE		AK	14.07.15
REV.	DESCRIPTION		BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AK			
CHECKED	RF	DRAWING NO.	REV. A2	
MFG. APPR.	JLM	D5140	SHEET 1 OF 5	
APPROVED		TITLE	SCALE	
DE APPR.		UPPER CUTTER BODY	NTS	
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D5140-1 UPPER CUTTER BODY LH

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- NOTES:
- 1) MATERIAL: 7075-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR
PER AMS-QQ-A-225/9 (OR AMS 4122/4123/4186/4187) OR
PER AMS-QQ-A-200/11 (DART SPEC M7075T6B)
 - 2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK,
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005.
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.57 LBS, 0.26 KGS.
 - 8) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: D5140-2-a.IGES

D5140-2 UPPER CUTTER BODY RH

PRELIMINARY ISSUE

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MFG. APPR.	JLM	D5140	SHEET 4 OF 5
APPROVED		TITLE	SCALE
DE APPR.		UPPER CUTTER BODY	NTS
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